

Material Information Sheet

Material Description: Lucentis

Specifications	
Material:	Single-ply Impact Modified Acrylic
Finish:	Matte Non-Glare
Sheet Size:	24"x 48 3/4" (610 x 1238 mm)
Gauge	.025"
Usage:	Hobby & Craft Applications, Stencils
Engraving Method:	Laser Rotating carbide

Physical Properties	Typical Values	ASTM Method
<u>IZOD Impact Strength</u>		
Notched at 73°F (22.78°C)	1.10ft lbs/in	D-256
<u>Tensile Strength</u>		
To break	5,500 psi	D-638
Elongation before break	50%	D-638
<u>Flexural Strength</u>		
Load to stretch outer surface 5%	10,300 psi	D-790
<u>Electrical – Arc Resistance</u>	10 ¹² Ohms/Sq. Meter	D-495
<u>Rockwell Hardness</u>	M45	D-785
<u>Specific Gravity</u>	1.15	D-792
<u>Deflection Temperature</u>		
Temperature at which material deflects .010" (.254mm) at 264 psi	180°F (79.44°C)	D-648
<u>Coefficient of Thermal Expansion</u>		
Inch/inch/°F	5.6 x 10 ⁻⁵	D-696
<u>Vicat Softening Point</u>		
Temperature for needle to penetrate 1mm (90°F/hr, 2.2 lbs)	208°F (97.78°C)	D-1525

Lucentis material softens sufficiently at approx. 180°F (82.22°C), which enables bending, should that be desired. It can also be drilled, sawed, sheared, and bonded to itself or other materials. Rowmark uses UV stable plastic resins and films in the manufacture of its products to prolong the useful life of the material when used in reasonable exterior conditions.

Electrically non-conductive, Insulative. Meets 10¹² Ohms/square meter or higher in electrical resistivity, RoHS compliant (halogen-free), PVC-free, Formaldehyde and Phenol free. Flammability rating is UL 94 HB and results deem no contribution to the combustion of the base material.

Terms & Condition of Sale

Rowmark warranty is limited to replacement of product only, and such warranty does not extend to the costs of any repeat labor or incidental costs. **LIMITED WARRANTY, WARRANTY DISCLAIMERS AND LIMITATIONS OF REMEDIES AND LIABILITIES:** Except as set forth above, Seller makes NO OTHER WARRANTIES concerning the products whatsoever.

Note: The above information is given in good faith, but no warranty, express or implied, is given.

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