



## Hardwood Collection™ Cacti

### INSTRUCTIONS

Here we have a cool little project that will add a little prick to your poke!

*We used 1/8" walnut from our Hardwood Collection™*

1. Import your design and adjust power and speed settings.
2. Mask both sides so the laser doesn't char it when cutting.
3. Insert material into the laser bed. Use the focus tool to adjust to the top of the material. Focusing should be done each time a new material is introduced.
4. Tape the wood panel in place so it doesn't move and put the shape in for side 1, and cut shape.
5. Carefully remove the mask, making sure not to move the board, and use the capture feature to overlay the engrave file on the pieces to engrave.
7. Carefully remove the pieces from the board and untape it from the bed, then flip the board horizontally (right to left) and retape it to the bed.
8. Remove the mask and place the cut pieces into the board upside down, then use the capture feature to overlay the engrave file on the pieces and engrave.
9. Carefully remove the pieces from the board, give it a good cleaning, assemble and there ya have it.

***A solid wood for a prickly project!***

### FILES INCLUDED







