

Material Information Sheet

Material Description: LaserMax®

| Specifications | |
|-----------------------------------|---|
| Material: | Micro-surfaced Impact Modified Acrylic |
| Finish: | Matte |
| Sheet Size: | 24"x 48 ¾" (610 x 1238 mm) |
| Thickness: 2-Ply and 3-Ply | 1/32" (.79mm) 1/16" (1.6mm) 1/8" (3.2mm) |
| Usage: | Interior, Exterior Signage Legend Plates Clean Room Compliant |
| Engraving Method: | Laser or Rotating carbide |

| Physical Properties | Typical Values | ASTM Method |
|---|---------------------------------|-------------|
| <u>IZOD Impact Strength</u> | | |
| Notched at 73°F (22.78°C) | 1.10ft lbs/in | D-256 |
| <u>Tensile Strength</u> | | |
| To break | 5,500 psi | D-638 |
| Elongation before break | 50% | D-638 |
| <u>Flexural Strength</u> | | |
| Load to stretch outer surface 5% | 10,300 psi | D-790 |
| <u>Electrical – Arc Resistance</u> | 10 ¹² Ohms/Sq. Meter | D-495 |
| <u>Rockwell Hardness</u> | M45 | D-785 |
| <u>Specific Gravity</u> | 1.15 | D-792 |
| <u>Deflection Temperature</u> | | |
| Temperature at which material deflects .010" (.254mm) at 264 psi | 180°F (79.44°C) | D-648 |
| <u>Coefficient of Thermal Expansion</u> | | |
| Inch/inch/°F | 5.6 x 10 ⁻⁵ | D-696 |
| <u>Vicat Softening Point</u> | | |
| Temperature for needle to penetrate 1mm (90°F/hr, 2.2 lbs) | 208°F (97.78°C) | D-1525 |

LaserMax® material softens sufficiently at approx. 180°F (82.22°C), which enables bending, should that be desired. It can also be drilled, sawed, sheared, and bonded to itself or other materials. Rowmark uses UV stable plastic resins and films in the manufacture of its products to prolong the useful life of the material when used in reasonable conditions as such, Rowmark UV stable materials are warranted for colorfastness for 2+ years.

Electrically non-conductive, Insulative. Meets 10¹² Ohms/square meter or higher in electrical resistivity, RoHS compliant (halogen-free), PVC-free, Formaldehyde and Phenol free, clean room compliant and rated UL 94 HB. Material was judged as not contributing to the combustion of the base material.

Restriction of Hazardous Substances (RoHS) Rowmark has investigated the Restriction of Hazardous Substances (RoHS 3) directive issued by the European Union (directive 2011/65/EU), through on-line research. This RoHS directive prohibits the distribution of products after June 2015, which contain the following materials; lead, mercury, cadmium, hexavalent chromium, poly-brominated biphenyls and poly-brominated diphenyl ethers. The directive appears to apply to all products that operate on electrical power and contain electronic components. Rowmark complies with the use and disclosure of all halogenated materials and does not incorporate poly-brominated biphenyls or poly-brominated diphenyl ethers in any of its products. Based on our audit, Rowmark plastic sheet products are in compliance with this directive and do not contain any of the elements noted above or in the candidate list in accordance with the referenced directive. Our related MSDS documents may be found on the Rowmark website (<http://www.rowmark.com>) and can be referenced for further information.

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